



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G00631-3G

Job Sheet 198909



Part No: RBW6005G00631-3G

Job Qty: 6 pcs

Part Name: Jack Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 10/4/19

Description:

Type: Stock

Note: DWG RBW6005G00631-3G Rev 2 IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	10/4/19	10/4/19	0.00	0.00	Purchasing - 1		OCT 07 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	6 pcs	10/4/19	10/4/19	0.00	0.00	Packaging 2 - 1 - B4B		OCT 07 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S220696



Part: RBW6005G00631-3G

Job No: 198909

Serial No/Batch: S220696

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	6 pcs	10/4/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	6 pcs	10/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	6 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21

OCT 08 2019

GA 085

DAS OCT 09 2019

21 OCT 09 2019

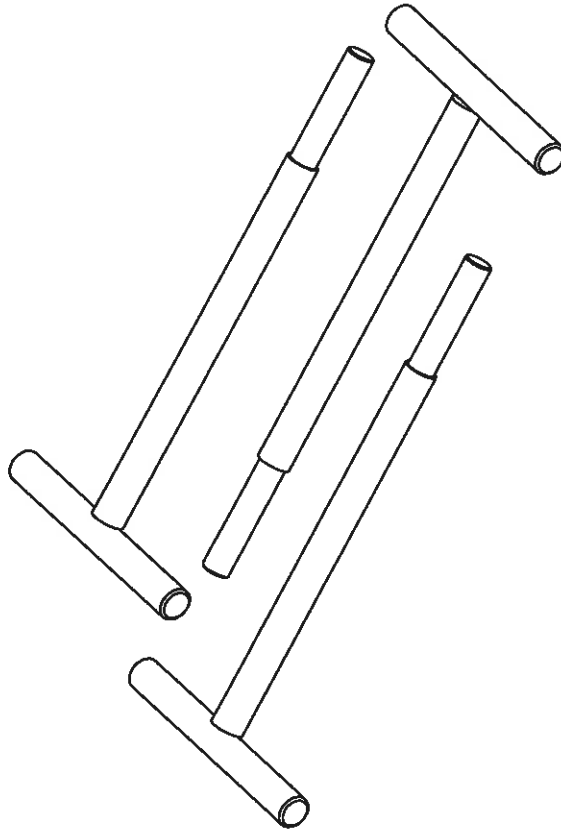
Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O H0604221 - Manufacture RBW6005G00631-3G as
 Descriptions: per DWG. -Certificate of Conformity is required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G00631-3GP	Jack Screw	6 Ea (1 ea)	100-Purchasing	S 220693
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G00631-3GP	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/7/19 12:47 PM dart.lussier.patrick

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		-3 & -5 CHD DIAMETER WAS Ø.345 IS Ø.375.	3/24/2011
2	16-0015	ADDED NOTE SHT 1: -3 & -5 DELETED P/N MCMASTER-CARR #8935K33 FROM BOM. -1 CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. -3 CHD DIM WAS (Ø.375) IS Ø.38. WAS 3.160 IS 3.16. -5 CHD DIM WAS (Ø.375) IS Ø.38. WAS 5.937 IS 5.94.	2/3/2016
			JAG



NOTE:
1. REFERENCE AGUSTA T/N 3G6005G00631.
2. PART OF KIT RBW6005G00431-3G.



JACKSCREW

DWG NO.		REV	
RBW 6005G00631-3G		2	
TITLE		JACKSCREW	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125	
TREAT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
FINISH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:		CLOUGH	
CHECKED:		DUERFELDT	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:2	
DATE		12/14/2010	
SHEET 1 OF 4		AW139	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	3	JACKSCREW WELDMENT			2
			-3	1	HANDLE	4140/4142 Q & T		3
			-5	1	SCREW	4140/4142 Q & T		4
	ASSY -1							



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PURCHASE ORDER

POHB044221



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044221

PO Date: 8/7/19

Due Date: 10/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198905	RBW6005G01831-3Gp			Dial Indicator Tail Rotor Support REV 3	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$1,141.25/pcs	\$3,423.75
2	198908	RBW6005G00531-3GP			Jack Screw REV 2	Firmed	-	10/4/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
3	198909	RBW6005G00631-3GP			Jack Screw REV 2	Firmed	-	10/4/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
4	198911	RBW6205G00432-3Gp			Main Rotor Pitch Control Link Adjustment Tool REV 5	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$2,030.50/pcs	\$6,091.50
5	198912	RBW6305G00232-3GP			Gimbal Torque Tube Bushing Installer REV 2	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$708.75/Ea	\$1,417.50
Grand Total:												\$12,528.75	



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PURCHASE ORDER
POHB044221



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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QMSF-8.5.1 Packing Slip Rev.B



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044221

Dated: 10/2/2019

Our Order / Job No: AWT-HB044221 A3

Order Qty: 6

Part Name: JACK SCREW

Part Number RBW6005G00631-3G

Lot Size: N/A

Ship Date: 10/2/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G00631-G

Rev: 2

Material Size and Type: -3, -5/ 4140 Q&T

Material Specifications: ASTM A108

Heat Treatment: (28-32 RC)

Plating/Finish: ZINC PLATE: ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 10/02/19

Signed: Hermann R. Rahl

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com